

Technical Data Sheet



Schulamid 66 MK 20 HI

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description

20% mineral filled PA 66, impact modified

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Mineral, 20% Filler by Weight		
Additive	• Impact Modifier		
Features	• Impact Modified		
Processing Method	• Injection Molding		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.28	--	g/cm ³	ISO 1183/A
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	508000 (3500)	290000 (2000)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Break)	10200 (70.0)	6530 (45.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	12	16	%	ISO 527-2/1A/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	2.9 (6.0)	2.4 (5.0)	ft-lb/in ² (kJ/m ²)	
73°F (23°C)	3.8 (8.0)	6.7 (14)	ft-lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	57 (120)	81 (170)	ft-lb/in ² (kJ/m ²)	
73°F (23°C)	59 ft-lb/in ² (130 kJ/m ²)	No Break	(kJ/m ²)	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 358/30)	24700 (170)	--	psi (MPa)	ISO 2039-1
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 psi (0.45 MPa), Unannealed	338 (170)	--	°F (°C)	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	194 (90.0)	--	°F (°C)	ISO 75-2/Af
Ball Pressure Test (212°F (100°C))	Pass	--		IEC 60695-10-2
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	> 1.0E+15	--	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	1.0E+10	ohms·m	IEC 62631-3-1
Comparative Tracking Index	550	--	V	IEC 60112

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Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 in (2.00 mm)	< 3.9 (< 100)	--	in/min (mm/min)	ISO 3795
0.0787 in (2.00 mm)	< 3.9 (< 100)	--	in/min (mm/min)	FMVSS 302
Flammability Classification				IEC 60695-11-10, -20
0.13 in (3.2 mm)	HB	--		

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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Mold Temperature	140 to 248 °F	60 to 120 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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