

Technical Data Sheet



Schulamid 66 GF 15 HI

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description

15% glass fibre reinforced PA 66, impact modified

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight		
Features	• Impact Modified		
Processing Method	• Injection Molding		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.20	--	g/cm ³	ISO 1183/A
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	798000 (5500)	464000 (3200)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Break)	16000 (110)	10400 (72.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	3.6	15	%	ISO 527-2/1A/5
Flexural Modulus ¹	566000 (3900)	--	psi (MPa)	ISO 178
Flexural Stress ¹	21000 (145)	--	psi (MPa)	ISO 178
Flexural Strain at Flexural Strength	6.5	--	%	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	3.8 (8.0)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	7.1 (15)	10 (22)	ft·lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	26 (55)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	33 (70)	45 (95)	ft·lb/in ² (kJ/m ²)	
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 psi (0.45 MPa), Unannealed	> 482 (> 250)	--	°F (°C)	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	455 (235)	--	°F (°C)	ISO 75-2/Af
Vicat Softening Temperature				
--	473 (245)	--	°F (°C)	ISO 306/B50
--	> 482 (> 250)	--	°F (°C)	ISO 306/A50
Electrical	Dry	Conditioned	Unit	Test Method
Comparative Tracking Index				IEC 60112
0.118 in (3.00 mm), Solution A	600	--	V	

Technical Data Sheet



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Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 in (2.00 mm)	0.98 (25)	--	in/min (mm/min)	ISO 3795
0.0787 in (2.00 mm)	0.98 (25)	--	in/min (mm/min)	FMVSS 302
Flammability Classification				IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	--		
0.12 in (3.0 mm)	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.06 in (1.5 mm)	1290 (700)	--	°F (°C)	
0.12 in (3.0 mm)	1290 (700)	--	°F (°C)	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.06 in (1.5 mm)	1340 (725)	--	°F (°C)	
0.12 in (3.0 mm)	1340 (725)	--	°F (°C)	

Technical Data Sheet



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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Mold Temperature	140 to 248 °F	60 to 120 °C

Technical Data Sheet

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Notes

¹ 0.079 in/min (2.0 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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