

Technical Data Sheet



Schulamid 6 MV 14

Polyamide 6
LyondellBasell Industries
Engineering Plastics

Product Description

Medium viscosity Polyamide 6

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Good Processability • Good Toughness	• Medium Viscosity • Oil Resistant	
Automotive Specifications	• FORD WSK-M4D672-A • GM QK 002621 Color: 96.8127 LW Black-green	• GM QK 002621 Color: 968001 Black • IMDS ID 4786786 Color: 968001 Black	
UL File Number	• E86615		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA6		

Physical	Dry	Conditioned	Unit	Test Method
Density	1.13	--	g/cm ³	ISO 1183/A
Viscosity Number	145	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	435000 (3000)	160000 (1100)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Yield)	11600 (80.0)	6530 (45.0)	psi (MPa)	ISO 527-2/1A/50
Tensile Strain (Yield)	4.0	20	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	10	> 100	%	ISO 527-2/1A/50
Flexural Modulus	334000 (2300)	--	psi (MPa)	ISO 178
Flexural Stress	14500 (100)	--	psi (MPa)	ISO 178
Flexural Strain at Flexural Strength	6.5	--	%	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	2.4 (5.0)	--	ft-lb/in ² (kJ/m ²)	
73°F (23°C)	3.3 (7.0)	24 (50)	ft-lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	No Break	--		
73°F (23°C)	No Break	No Break		
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				
66 psi (0.45 MPa), Unannealed	338 (170)	--	°F (°C)	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	140 (60.0)	--	°F (°C)	ISO 75-2/Af

Technical Data Sheet


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Thermal	Dry	Conditioned	Unit	Test Method
Vicat Softening Temperature				
--	374 (190)	--	°F (°C)	ISO 306/B50
--	410 (210)	--	°F (°C)	ISO 306/A50
RTI Elec				UL 746B
0.06 in (1.5 mm)	149 (65.0)	--	°F (°C)	
0.12 in (3.0 mm)	149 (65.0)	--	°F (°C)	
RTI Imp				UL 746B
0.06 in (1.5 mm)	149 (65.0)	--	°F (°C)	
0.12 in (3.0 mm)	149 (65.0)	--	°F (°C)	
RTI Str				UL 746B
0.06 in (1.5 mm)	149 (65.0)	--	°F (°C)	
0.12 in (3.0 mm)	149 (65.0)	--	°F (°C)	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	> 1.0E+15	> 1.0E+12	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	> 1.0E+10	ohms·m	IEC 62631-3-1
Comparative Tracking Index	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate ¹				
0.0787 in (2.00 mm)	0.0	--	in/min (mm/min)	ISO 3795
0.0787 in (2.00 mm)	0.0	--	in/min (mm/min)	FMVSS 302
Flammability Classification				IEC 60695-11-10, -20
0.06 in (1.5 mm)	V-2	--		
0.12 in (3.0 mm)	V-2	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.06 in (1.5 mm)	1560 (850)	--	°F (°C)	
0.12 in (3.0 mm)	1560 (850)	--	°F (°C)	

Technical Data Sheet



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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 518 °F	250 to 270 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

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Notes

¹ Self-Extinguishing

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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