

Technical Data Sheet

**Schuladur A3 GF 20**

Polybutylene Terephthalate + ASA
LyondellBasell Industries
Engineering Plastics

Product Description

20% glass fibre reinforced, warpage optimized PBT/ASA compound providing high surface quality

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Features	• Good Surface Finish	• Low Warpage	
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.34 g/cm ³	1.34 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	20 cm ³ /10min	20 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	943000 psi	6500 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	13900 psi	96.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.6 %	2.6 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	2.4 ft·lb/in ²	5.0 kJ/m ²	
73°F (23°C)	3.8 ft·lb/in ²	8.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	14 ft·lb/in ²	30 kJ/m ²	
73°F (23°C)	21 ft·lb/in ²	45 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	410 °F	210 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	342 °F	172 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	293 °F	145 °C	ISO 306/B50
--	401 °F	205 °C	ISO 306/A50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index (Solution A)	250 V	250 V	IEC 60112
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	0.79 in/min	20 mm/min	ISO 3795
0.0787 in (2.00 mm)	0.79 in/min	20 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1290 °F	700 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1340 °F	725 °C	
0.12 in (3.0 mm)	1340 °F	725 °C	

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Additional Information

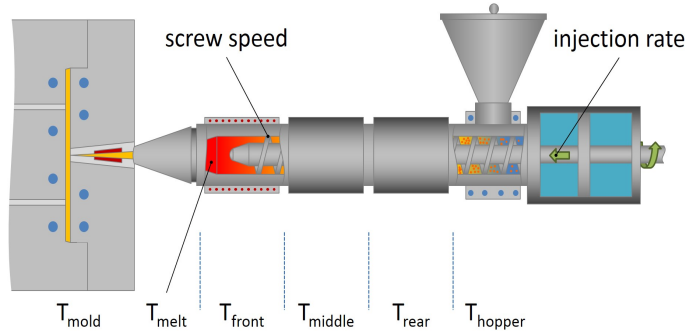
- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	212 °F	100 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	0.05 %	0.05 %
Processing (Melt) Temp	482 to 500 °F	250 to 260 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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