

Technical Data Sheet

**Schulablend (PA/PP) M/MO 5101 FC**

Polyamide + PP
LyondellBasell Industries
Engineering Plastics

Product Description

High chemical resistant PA/PP blend with good flow, approved for food contact [FC]. (Former name: SCHULABLEND® M/MO K1450)

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant	• Food Contact Acceptable	• Good Flow
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PA6-PP		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.01 g/cm ³	1.01 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	11 cm ³ /10min	11 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	261000 psi	1800 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	7250 psi	50.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	5.0 %	5.0 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	2.9 ft·lb/in ²	6.0 kJ/m ²	
73°F (23°C)	5.2 ft·lb/in ²	11 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	23 ft·lb/in ²	49 kJ/m ²	
73°F (23°C)	No Break	No Break	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	246 °F	119 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	131 °F	55.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	248 °F	120 °C	ISO 306/B50
--	396 °F	202 °C	ISO 306/A50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Additional Information

The tradename "Schulablend" may be abbreviated "SBL" in documents or on labels.

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

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Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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