

Technical Data Sheet

**Schulablend (ABS/PA) M/MK 7102 GF20**

Acrylonitrile Butadiene Styrene + PA

LyondellBasell Industries

Engineering Plastics

Product Description

20% glass fibre reinforced ABS/PA blend. (Former name: SCHULABLEND® M/MK GF20 K1752)

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Processing Method	• Injection Molding		
Part Marking Code (ISO 11469)	• >ABS+PA-GF<		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.20 g/cm ³	1.20 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	3.0 cm ³ /10min	3.0 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	725000 psi	5000 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	11200 psi	77.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	2.4 ft·lb/in ²	5.0 kJ/m ²	
73°F (23°C)	4.3 ft·lb/in ²	9.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	16 ft·lb/in ²	34 kJ/m ²	
73°F (23°C)	19 ft·lb/in ²	40 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	354 °F	179 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	266 °F	130 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	302 °F	150 °C	ISO 306/B50
--	415 °F	213 °C	ISO 306/A50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	

Additional Information

The tradename "Schulablend" may be abbreviated "SBL" in documents or on labels.

1.) Not for use in food contact applications

2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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