

Technical Data Sheet

**Ronfalin C130**

Polycarbonate + ABS
LyondellBasell Industries
Engineering Plastics

Product Description

Perloy C130 is a high impact strength easy flow PC/ABS alloy with excellent sub-zero ductility. Having a vicat temp. of 130°C applications include electronic and automotive.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose		
Uses	• Appliances	• General Purpose	
Forms	• Pellets		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.15 g/cm ³	1.15 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	15 g/10 min	15 g/10 min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	348000 psi	2400 MPa	ISO 527-1
Tensile Stress (Yield)	7980 psi	55.0 MPa	ISO 527-2
Tensile Strain (Break)	> 50 %	> 50 %	ISO 527-2
Flexural Modulus	334000 psi	2300 MPa	ISO 178
Flexural Stress	11600 psi	80.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (Area) (73°F (23°C))	21.4 ft·lb/in ²	45.0 kJ/m ²	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	257 °F	125 °C	ISO 75-2/B
264 psi (1.8 MPa), Unannealed	226 °F	108 °C	ISO 75-2/A
Vicat Softening Temperature	266 °F	130 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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