

Technical Data Sheet



Ronfalin ABS 1314 GB 10

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Engineering Plastics

Product Description

10% glass bead filled ABS compound. (Former name: POLYMAN FABS 10 GB)

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	
Filler / Reinforcement	• Glass Bead, 10% Filler by Weight		
Features	• Good Flow		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.12 g/cm ³	1.12 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	22 cm ³ /10min	22 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	435000 psi	3000 MPa	ISO 527-1/1A/1
Tensile Stress			ISO 527-2/1A/50
Yield	6960 psi	48.0 MPa	
Break	6240 psi	43.0 MPa	
Tensile Strain (Yield)	3.1 %	3.1 %	ISO 527-2/1A/50
Nominal Tensile Strain at Break	15 %	15 %	ISO 527-2/1A/50
Flexural Modulus ¹	522000 psi	3600 MPa	ISO 178
Flexural Stress ¹ (4.6% Strain)	12600 psi	87.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.4 ft·lb/in ²	3.0 kJ/m ²	
73°F (23°C)	3.3 ft·lb/in ²	7.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	10 ft·lb/in ²	22 kJ/m ²	
73°F (23°C)	13 ft·lb/in ²	27 kJ/m ²	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	19900 psi	137 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	199 °F	93.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	176 °F	80.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	207 °F	97.0 °C	ISO 306/B50
--	221 °F	105 °C	ISO 306/A50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index (Solution A)	600 V	600 V	IEC 60112

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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1290 °F	700 °C	

Additional Information

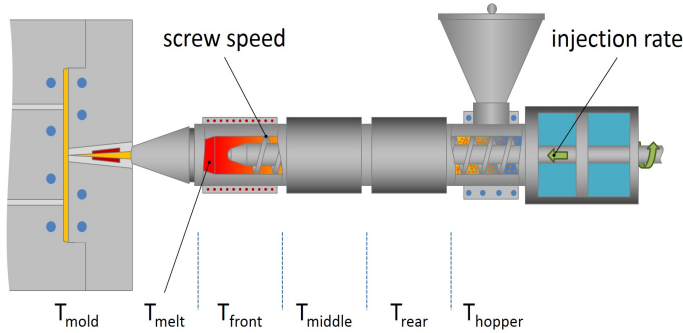
- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Processing (Melt) Temp	446 to 500 °F	230 to 260 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

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Notes

¹ 0.079 in/min (2.0 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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