

Technical Data Sheet



Premi-Ject 1100V-20

Thermoset, Unspecified
LyondellBasell Industries
Engineering Plastics

Product Description

Premi-Ject® 1100V-20 is a fiberglass reinforced thermoset bulk molding compound for electrical and flame retardant applications.

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber
Additive	• Flame Retardant
Features	• Flame Retardant • Good Thermal Stability • Good Dimensional Stability • Halogen Free
Uses	• Electrical/Electronic Applications
UL File Number	• E42524
Forms	• BMC - Bulk Molding Compound

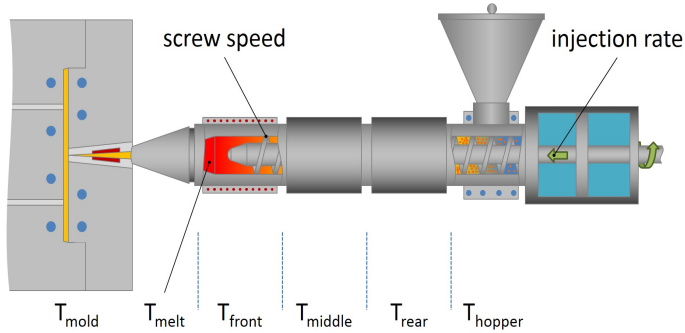
Physical	Nominal Value (English)	Nominal Value (SI)	
Density / Specific Gravity	1.70 to 1.85	1.70 to 1.85 g/cm ³	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	2.03E+6 psi	14000 MPa	ASTM D638
Tensile Strength	4500 psi	31.0 MPa	ASTM D638
Flexural Modulus	1.45E+6 psi	10000 MPa	ASTM D790
Flexural Strength	16000 psi	110 MPa	ASTM D790
Poisson's Ratio	0.30	0.30	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	8.0 ft·lb/in	430 J/m	ASTM D256
Unnotched Izod Impact	9.9 ft·lb/in	530 J/m	ASTM D4812
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
CLTE			
Flow ¹	1.4E-5 in/in/°F	2.5E-5 cm/cm/°C	
Transverse ²	1.9E-5 in/in/°F	3.5E-5 cm/cm/°C	
Thermal Conductivity	2.1 Btu·in/hr/ft ² /°F	0.30 W/m/K	
RTI Elec	266 °F	130 °C	UL 746B
RTI Imp	266 °F	130 °C	UL 746B
RTI Str	266 °F	130 °C	UL 746B
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Dielectric Strength	380 V/mil	15 kV/mm	ASTM D149
Arc Resistance	180 sec	180 sec	ASTM D495
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	V-0	V-0	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Mold Temperature	302 °F	150 °C
Injection Pressure	508 to 943 psi	3.50 to 6.50 MPa

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Notes

¹ XY Direction

² Z Direction

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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