

Technical Data Sheet

**Premi-glas 1200H-22**

Thermoset, Unspecified
LyondellBasell Industries
Engineering Plastics

Product Description

Premi-Glas® 1200H-22 is a fiberglass reinforced thermoset sheet molding compound for general purpose applications requiring thermal stability and stiffness.

General

Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber		
Features	• Good Dimensional Stability	• Good Stiffness	• Good Thermal Stability
UL File Number	• E42524		
Forms	• SMC - Sheet Molding Compound		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.70 to 1.85	1.70 to 1.85 g/cm ³	
Outdoor Suitability	f1	f1	UL 746C
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.74E+6 psi	12000 MPa	ASTM D638
Tensile Strength	7980 psi	55.0 MPa	ASTM D638
Flexural Modulus	1.45E+6 psi	10000 MPa	ASTM D790
Flexural Strength	19600 psi	135 MPa	ASTM D790
Compressive Strength	23900 psi	165 MPa	ASTM D695
Poisson's Ratio	0.30	0.30	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	12 ft·lb/in	650 J/m	ASTM D256
Unnotched Izod Impact	16 ft·lb/in	850 J/m	ASTM D4812
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
CLTE			
Flow ¹	1.4E-5 in/in/°F	2.5E-5 cm/cm/°C	
Transverse ²	1.9E-5 in/in/°F	3.5E-5 cm/cm/°C	
Thermal Conductivity	2.1 Btu·in/hr/ft ² /°F	0.30 W/m/K	
RTI Elec	266 °F	130 °C	UL 746B
RTI Imp	266 °F	130 °C	UL 746B
RTI Str	266 °F	130 °C	UL 746B
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Dielectric Strength	380 V/mil	15 kV/mm	ASTM D149
Arc Resistance	180 sec	180 sec	ASTM D495
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Mold Temperature	302 °F	150 °C
Injection Pressure	508 to 943 psi	3.50 to 6.50 MPa

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Notes

¹ XY Direction

² Z Direction

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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