

Technical Data Sheet

Petrothene NA272130

Low Density Polyethylene



Product Description

Petrothene NA272130 is a medium density polyethylene resin selected by customers for overwrap film applications. NA272130 exhibits good film optics and high stiffness.

Regulatory Status

For regulatory compliance information, see *Petrothene* NA272130 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial
Availability	North America
Application	Bags & Pouches; Food Packaging Film; Lamination Film; Secondary Packaging; Shrink Film
Market	Flexible Packaging
Processing Method	Blown Film; Cast Film

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	1.6	g/10 min	1.6	g/10 min	ASTM D1238
Base Resin Density, (23 °C)	0.930	g/cm ³	0.930	g/cm ³	ASTM D1505
Film					
Dart Drop Impact Strength, F50	90	g	90	g	ASTM D1709
Tensile Strength at Break					
MD	4100	psi	28.3	MPa	ASTM D882
TD	2700	psi	18.6	MPa	ASTM D882
Tensile Strength at Yield					
MD	2100	psi	14.5	MPa	ASTM D882
TD	2300	psi	15.9	MPa	ASTM D882
Tensile Elongation at Break					
MD	350	%	350	%	ASTM D882
TD	640	%	640	%	ASTM D882
1% Secant Modulus					
MD	43000	psi	296	MPa	ASTM D882
TD	54000	psi	372	MPa	ASTM D882
Elmendorf Tear Strength					
MD	150	g	150	g	ASTM D1922
TD	440	g	440	g	ASTM D1922
Optical					
Haze	9.0	%	9.0	%	ASTM D1003
As measured on NA272013X02 (no slip, no antiblock).					
Gloss	58		58		ASTM D2457
As measured on NA272013X02 (no slip, no antiblock).					

LyondellBasell
Technical Data Sheet
Date: 7/26/2017

Page 1 of 4

Petrothene NA272130
Recipient Tracking #:
Request #: 910425

Additive			
Slip	None	None	LYB Method
Antiblock	None	None	LYB Method

Notes

Data obtained from 1.8 mil (46 micron) film produced on a blown film line with a 4" (102 mm) die, 400°F (240 °C) melt temperature, 2.2:1 BUR, 0.100" die gap at 55 lbs/hr.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2017

Disclaimer

Before using a product sold by a company of the LyondellBasell family of companies, users should make their own independent determination that the product is suitable for the intended use and can be used safely and legally.

SELLER MAKES NO WARRANTY; EXPRESS OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY WARRANTY) OTHER THAN AS SEPARATELY AGREED TO BY THE PARTIES IN A CONTRACT.

Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

In addition to the above, LyondellBasell may further prohibit or restrict the use of its products in certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

Adflex, Adstif, Adsyl, Akoafloor, Akoalit, Alastian, Alathon, Alkylate, Amazing Chemistry, Aquamarine, Aquathene, Avant, Catalloy, Clyrell, CRP, Crystex, Dexflex, Duopac, Duoprime, Explore & Experiment, Filmex, Flexathene, Fueling the power to win, Glacido, Hifax, Hiflex, Histif, Hostacom, Hostalen, Hyperzone, Ideal, Indure, Integrate, Koattro, LIPP, Lucalen, Luflexen, Lupolen, Luposim, Lupostress, Lupotech, Metocene, Microthene, Moplen, MPDIOL, Nerolex, Nexprene, Petrothene, Plexar, Polymeg, Pristene, Prodflex, Pro-fax, Punctilious, Purell, Refax, SAA100, SAA101, Sequel, Softell, Spherilene, Spheripol, Spherizone, Starflex, Stretchene, Superflex, TBAC, Tebol, T-Hydro, Toppyl, Trans4m, Tufflo, Ultrathene, Vacido and Valtec are trademarks owned and/or used by the LyondellBasell family of companies.

Adsyl, Akoafloor, Akoalit, Alastian, Alathon, Aquamarine, Avant, CRP, Crystex, Dexflex, Duopac, Duoprime, Explore & Experiment, Filmex, Flexathene, Hifax, Hostacom, Hostalen, Ideal, Integrate, Koattro, Lucalen, Lupolen, Metocene, Microthene, Moplen, MPDIOL, Nexprene, Petrothene, Plexar, Polymeg, Pristene, Pro-fax, Punctilious, Purell, Sequel, Softell, Spheripol, Spherizone, Starflex, Tebol, T-Hydro, Toppyl, Tufflo and Ultrathene are registered in the U.S. Patent and Trademark Office.

