

Technical Data Sheet

Petrothene GA694189

Linear Low Density Polyethylene



Product Description

Petrothene GA694189 is a pelletized LLDPE copolymer resin selected by customers for injection molding. Typical applications include lids and thin-walled items that require high flow and short cycle times. GA694189 exhibits excellent flow, warp resistance and surface appearance.

Regulatory Status

For regulatory compliance information, see *Petrothene* GA694189 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Lids
Market	Rigid Packaging
Processing Method	Injection Molding

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	160	g/10 min	160	g/10 min	ASTM D1238
Density, (23 °C)	0.933	g/cm ³	0.933	g/cm ³	ASTM D1505
Spiral Flow	29.0	in	73.0	cm	LYB Method
Mechanical					
Flexural Modulus					
(1% Secant)	94000	psi	650	MPa	ASTM D790
(2% Secant)	83000	psi	570	MPa	ASTM D790
Tensile Strength at Break, (23 °C)	2300	psi	16	MPa	ASTM D638
Tensile Strength at Yield, (23 °C)	2500	psi	17	MPa	ASTM D638
Tensile Elongation at Yield, (23 °C)	10	%	10	%	ASTM D638
Hardness					
Shore Hardness, (Shore D)	62		62		ASTM D2240
Thermal					
Vicat Softening Temperature	198	°F	92	°C	ASTM D1525
Low Temperature Brittleness, F ₅₀	19	°F	-7	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	127	°F	53	°C	ASTM D648

Notes

Tensile properties were run with a crosshead speed of 2 inches/min or 50 mm/min.

Flexural Modulus properties were run with a crosshead speed of 0.5 inches/min or 12.5 mm/min.

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Spiral Flow measures the number of inches of flow produced when molten resin is injected into a long, spiral channel (0.0625" insert), at a constant injection pressure of 1000 psi with a melt temperature of 440 °F.

Deflection Temperature Under Load and Low Temperature Brittleness data are for control and development work and are not intended for use in design or predicting performance at elevated or sub-ambient temperatures.

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Users should review the applicable Safety Data Sheet before handling the product.

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- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

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- (ii) applications involving permanent implantation into the body;
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