

Technical Data Sheet



Polyvin PVC 9020N

Flexible Polyvinyl Chloride
LyondellBasell Industries
Engineering Plastics

Product Description

Flexible PVC formulation for general purpose molding applications requiring good dry touch, excellent weathering and ease of processing.

General

Material Status	• Commercial: Active
Availability	• North America
Processing Method	• Extrusion • Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.32	1.32 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	2000 psi	13.8 MPa	ASTM D638
Tensile Elongation ¹ (Break)	> 150 %	> 150 %	ASTM D638
Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tear Strength ²	> 45.1 lbf/in	> 7.90 kN/m	ASTM D624
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	88	88	ASTM D2240

Notes

¹ Type IV, 20 in/min (510 mm/min)

² Die C, 2.0 in/min (51 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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