

Technical Data Sheet



Polyvin PVC 6820

Polyvinyl Chloride
LyondellBasell Industries
Engineering Plastics

Product Description

GP PVC 70A Extrusion UV

General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• General Purpose	• UV Resistant	
Processing Method	• Extrusion	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.34	1.34 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	1450 psi	10.0 MPa	ASTM D638
Tensile Elongation ¹ (Break)	280 %	280 %	ASTM D638
Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tear Strength ²	183 lbf/in	32.0 kN/m	ASTM D1004
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore A)	70	70	ASTM D2240

Notes

¹ 20 in/min (500 mm/min)

² 2.0 in/min (50 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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