

Technical Data Sheet



Polytrope STR 1060EU-01 NATURAL

Enhanced TPO Polyolefin
LyondellBasell Industries
Engineering Plastics

Product Description

POLYTROPE STR 1060EU resin is a high melt strength thermoformable TPO that balances toughness and exceptionally high stiffness, enabling processors and end users to reduce product weight and improve processing efficiency without sacrificing product performance. It can be extruded in smooth or textured surfaces, or co-extruded with a POLYTROPE STR enhanced polyolefin cap resin to further customize its' durability, appearance, or feel for interior and exterior applications. The capability of POLYTROPE STR 1060EU to provide an exceptionally smooth surface in extrusion and thermoforming makes it well suited to lamination processes with decorative films. It is also easily colored and is paintable by standard TPO paint systems.

General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• Good Melt Strength • Good Weather Resistance	• Low CLTE • Low Temperature Impact Resistance	• Paintable • Recyclable Material
Forms	• Pellets		
Processing Method	• Coextrusion • Extrusion	• Profile Extrusion • Sheet Extrusion	• Thermoforming

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity ¹	1.16	1.16 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.70 g/10 min	0.70 g/10 min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress ² (Yield, 73°F (23°C))	4470 psi	30.8 MPa	ISO 527-2
Tensile Strain ² (Break, 451°F (233°C))	180 %	180 %	ISO 527-2
Flexural Modulus - Chord ³ (73°F (23°C))	580000 psi	4000 MPa	ISO 178

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact - Flow			ASTM D256
-22°F (-30°C), 0.125 in (3.18 mm), Injection Molded	0.60 ft-lb/in	32 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	7.0 ft-lb/in	370 J/m	
Instrumented Dart Impact			ASTM D3763
40°F (4°C), Total Energy, Ductile Failure	360 in-lb	40.7 J	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ISO 75-2/Bf
66 psi (0.45 MPa), Unannealed	242 °F	117 °C	
CLTE - Flow (-22 to 212°F (-30 to 100°C))	3.0E-5 in/in/°F	5.4E-5 cm/cm/°C	ASTM E831

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm), All Colors)	HB	HB	UL 94

Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss			ISO 2813
60°, 125 mil (3180 µm), Thermoformed, Smooth	20 to 40	20 to 40	

Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Sag - 8 inch span, two point support (300°F (149°C), 0.13 in (3.20 mm))	0.0 in	0.00 mm	ASTM D3769

Notes

¹ Method A

² Type 1, 2.0 in/min (50 mm/min)

³ Type 1A, 0.079 in/min (2.0 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Page: 1 of 2
LyondellBasell

www.lyondellbasell.com
Publish Date: 2024-03-14

Technical Data Sheet

**Polytrope STR 1060EU-01 NATURAL**

Enhanced TPO Polyolefin
LyondellBasell Industries
Engineering Plastics

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.