

Technical Data Sheet



Polytrope STR 1040EU-01 NATURAL

Enhanced TPO Polyolefin
LyondellBasell Industries
Engineering Plastics

Product Description

POLYTROPE STR 1040EU resin is a high melt strength thermoformable TPO that balances impact resistance and high stiffness, enabling processors and end users to reduce product weight and improve processing efficiency without sacrificing product performance. The attractive performance features of POLYTROPE STR 1040EU resin uniquely positions it as a economically favorable option to traditional engineered resins. It can be extruded in smooth or textured surfaces, or co-extruded with a POLYTROPE STR enhanced polyolefin cap resin to further customize its' durability, appearance, or feel for interior and exterior applications. The capability of POLYTROPE STR 1040EU to provide an exceptionally smooth surface in extrusion and thermoforming makes it well suited to lamination processes with decorative films. It is also easily colored and is paintable by standard TPO paint systems.

General

Material Status	• Commercial: Active		
Availability	• North America		
Features	• Good Melt Strength • Good Weather Resistance	• Low CLTE • Low Temperature Impact Resistance	• Paintable • Recyclable Material
Automotive Specifications	• GM GMP/E/P.165		
Forms	• Pellets		
Processing Method	• Coextrusion • Extrusion	• Profile Extrusion • Sheet Extrusion	• Thermoforming

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity ¹	1.09	1.09 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	0.50 g/10 min	0.50 g/10 min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress ² (Yield, 73°F (23°C))	3730 psi	25.7 MPa	ISO 527-2
Tensile Strain ² (Break, 451°F (233°C))	320 %	320 %	ISO 527-2
Flexural Modulus - Chord ³ (73°F (23°C))	400000 psi	2760 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact - Flow			ASTM D256
-22°F (-30°C), 0.125 in (3.18 mm), Injection Molded	0.90 ft·lb/in	48 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	17 ft·lb/in	890 J/m	
Instrumented Dart Impact			ASTM D3763
-22°F (-30°C), Total Energy, Ductile Failure	360 in·lb	40.7 J	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ISO 75-2/Bf
66 psi (0.45 MPa), Unannealed	237 °F	114 °C	
CLTE - Flow (-22 to 212°F (-30 to 100°C))	2.3E-5 in/in/°F	4.1E-5 cm/cm/°C	ASTM E831
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm), All Colors)	HB	HB	UL 94
Optical	Nominal Value (English)	Nominal Value (SI)	Test Method
Gloss			ISO 2813
60°, 125 mil (3180 µm), Thermoformed, Smooth	20 to 40	20 to 40	
Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Sag - 8 inch span, two point support (300°F (149°C), 0.13 in (3.20 mm))	0.0 in	0.00 mm	ASTM D3769

Notes

¹ Method A

² Type 1, 2.0 in/min (50 mm/min)

³ Type 1A, 0.079 in/min (2.0 mm/min)

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Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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