

Technical Data Sheet



Polyman (ASA) M/MI 2010

Acrylonitrile Styrene Acrylate
LyondellBasell Industries
Engineering Plastics

Product Description

medium impact ASA grade with good weatherability for injection molding

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• ASA		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	16 cm ³ /10min	16 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	290000 psi	2000 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	6240 psi	43.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	3.2 %	3.2 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.9 ft·lb/in ²	4.0 kJ/m ²	
73°F (23°C)	5.2 ft·lb/in ²	11 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	33 ft·lb/in ²	69 kJ/m ²	
73°F (23°C)	No Break	No Break	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	12600 psi	87.0 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	183 °F	84.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	162 °F	72.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	196 °F	91.0 °C	ISO 306/B50
--	217 °F	103 °C	ISO 306/A50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1250 °F	675 °C	
0.12 in (3.0 mm)	1250 °F	675 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1290 °F	700 °C	

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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