

Technical Data Sheet



Polyfort PP 1579

Polypropylene Impact Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Polyfort PP 1579 is an impact grade of polypropylene for use in parts which require good impact and good appearance in light weight injection molded parts. It meets requirements of Chrysler Corporation Specification MSDB 531F. It is available in current Chrysler Corporation colors in this extra high flow for thin parts or reduced mold cycles.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• North America	
Features	• Fast Molding Cycle • Good Impact Resistance	• High Flow • Impact Copolymer	• Pleasing Surface Appearance
Uses	• Automotive Applications	• Thin-walled Parts	
Automotive Specifications	• CHRYSLER MS-DB-531 Type F		
Appearance	• Colors Available		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.900	0.898 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	20 g/10 min	20 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	3300 psi	22.8 MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	150 %	150 %	
Flexural Modulus ²	165000 psi	1140 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.0 ft·lb/in	110 J/m	ASTM D256
Unnotched Izod Impact (-20°F (-29°C))	15 ft·lb/in	800 J/m	ASTM D4812
Gardner Impact	250 in·lb	28.2 J	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	85	85	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	185 °F	85.0 °C	
264 psi (1.8 MPa), Unannealed	122 °F	50.0 °C	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate	2.0 in/min	51 mm/min	FMVSS 302

Notes

¹ 2.0 in/min (51 mm/min)

² 0.050 in/min (1.3 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

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Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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