

Technical Data Sheet



Polyfort PP 1329H-01

Polypropylene Impact Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Polyfort PP 1329H-01 is a natural high flow, medium impact polypropylene that is suitable for molding thin parts with long mold flow distances. It permits reduction of injection temperatures and pressures and minimizes stress in molding.

General

Material Status	• Commercial: Active	
Availability	• Asia Pacific	• North America
Features	• Food Contact Acceptable • High Flow	• Impact Copolymer • Medium Impact Resistance
Uses	• Thin-walled Parts	
Appearance	• Natural Color	
Forms	• Pellets	
Processing Method	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.902	0.900 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	17 to 23 g/10 min	17 to 23 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3050 psi	21.0 MPa	ASTM D638
Tensile Elongation (Yield)	10 %	10 %	ASTM D638
Flexural Modulus	154000 psi	1070 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	1.9 ft·lb/in	100 J/m	ASTM D256
Gardner Impact	120 in·lb	13.6 J	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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