

Technical Data Sheet

**Polyfort FPP 3707U-1714**

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

POLYFORT FPP 3707U-1714 is an 18% Calcium-Filled Polypropylene Homopolymer

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Calcium Carbonate, 18% Filler by Weight
UL File NumberUSA	• E51193
Appearance	• White
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.06	1.06 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18 g/10 min	18 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	4370 psi	30.1 MPa	ASTM D638
Tensile Elongation (Break)	36 %	36 %	ASTM D638
Flexural Modulus ²	293000 psi	2020 MPa	ASTM D790
Flexural Strength	7010 psi	48.3 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.74 ft·lb/in	40 J/m	ASTM D256
Gardner Impact	8.40 in·lb	0.949 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	239 °F	115 °C	ASTM D648
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94
Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Filler Content	18 %	18 %	ASTM D5630

Technical Data Sheet



Polyfort FPP 3707U-1714

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Moderate-Fast	Moderate-Fast

Injection Notes

Polypropylene is not hygroscopic and generally does not require drying. As a good practice and to avoid residual humidity from transport or storage conditions, we recommend drying the material.

Ensure good mold venting

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Technical Data Sheet

**Polyfort FPP 3707U-1714**

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Notes

¹ 2.0 in/min (50 mm/min)

² 0.051 in/min (1.3 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.