

Technical Data Sheet



Polyfort FIPP 15 GFC BM K2258

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

15% glass fibre reinforced PP copolymer compound; chemically coupled; blow molding grade; contains metal deactivator; heat stabilised

General

Material Status	• Commercial: Active
Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Processing Method	• Blow Molding • Extrusion • Injection Molding
Resin ID (ISO 1043)	• PP-C 15 GFC BM

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.01 g/cm ³	1.01 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	1.0 cm ³ /10min	1.0 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	442000 psi	3050 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	5080 psi	35.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	11 %	11 %	ISO 527-2/1A/5
Flexural Modulus ¹	377000 psi	2600 MPa	ISO 178
Flexural Stress ¹			ISO 178
6.0% Strain	8270 psi	57.0 MPa	
3.5% Strain	7400 psi	51.0 MPa	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	3.3 ft·lb/in ²	7.0 kJ/m ²	
73°F (23°C)	8.6 ft·lb/in ²	18 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	19 ft·lb/in ²	40 kJ/m ²	
73°F (23°C)	25 ft·lb/in ²	52 kJ/m ²	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/10)	10200 psi	70.0 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	293 °F	145 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	212 °F	100 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	178 °F	81.0 °C	ISO 306/B50
--	320 °F	160 °C	ISO 306/A50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

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Additional Information

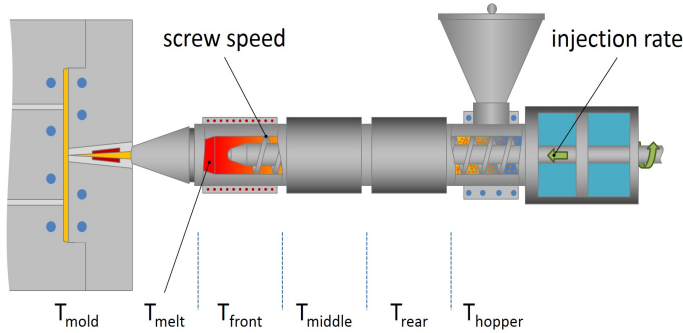
- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Moderate-Fast	Moderate-Fast

Injection Notes

Polypropylene is not hygroscopic and generally does not require drying. As a good practice and to avoid residual humidity from transport or storage conditions, we recommend drying the material.

Ensure good mold venting

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

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Notes

¹ 0.079 in/min (2.0 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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