

Technical Data Sheet

**Polyfort FIPP 10 T K2369 SILVER 68940**

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Polypropylen Copolymer 10% talc filled

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Talc		
Automotive Specifications	• GM GMW15702-023181 PP-I-TD10 Color: 68940 Silver		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.950 g/cm ³	0.950 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	30 cm ³ /10min	30 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	160000 psi	1100 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	2470 psi	17.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	8.0 %	8.0 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.4 ft·lb/in ²	3.0 kJ/m ²	
73°F (23°C)	7.6 ft·lb/in ²	16 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	9.5 ft·lb/in ²	20 kJ/m ²	
73°F (23°C)	No Break	No Break	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	145 °F	63.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	117 °F	47.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	133 °F	56.0 °C	ISO 306/B50
--	255 °F	124 °C	ISO 306/A50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

Technical Data Sheet



Polyfort FIPP 10 T K2369 SILVER 68940

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Moderate-Fast	Moderate-Fast

Injection Notes

Polypropylene is not hygroscopic and generally does not require drying. As a good practice and to avoid residual humidity from transport or storage conditions, we recommend drying the material.

Ensure good mold venting

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.