

Technical Data Sheet



Polyflam RPP 4225 CS1

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

25% glass fibre reinforced flame-retardant PP-Homopolymer; halogen free

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight		
Features	• Copper Contact Stabilized • Flame Retardant	• Halogen Free • High Strength	• Homopolymer • Low Density
UL File Number	• E86615		
Processing Method	• Injection Molding		
Resin ID (ISO 1043)	• PP GF25 FR(51)		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.26 g/cm ³	1.26 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR)			ISO 1133
230°C/2.16 kg	4.0 cm ³ /10min	4.0 cm ³ /10min	
230°C/5.0 kg	12 cm ³ /10min	12 cm ³ /10min	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.06E+6 psi	7300 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	11600 psi	80.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	4.0 ft·lb/in ²	8.5 kJ/m ²	
73°F (23°C)	4.3 ft·lb/in ²	9.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	16 ft·lb/in ²	33 kJ/m ²	
73°F (23°C)	18 ft·lb/in ²	38 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	315 °F	157 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	291 °F	144 °C	ISO 75-2/ Af
Vicat Softening Temperature			
--	279 °F	137 °C	ISO 306/B50
--	327 °F	164 °C	ISO 306/A50
Ball Pressure Test (311°F (155°C))	Pass	Pass	IEC 60695-10-2
RTI Elec			UL 746B
0.06 in (1.6 mm)	149 °F	65.0 °C	
0.12 in (3.0 mm)	149 °F	65.0 °C	
RTI Imp			UL 746B
0.06 in (1.6 mm)	149 °F	65.0 °C	
0.12 in (3.0 mm)	149 °F	65.0 °C	
RTI Str			UL 746B
0.06 in (1.6 mm)	149 °F	65.0 °C	
0.12 in (3.0 mm)	149 °F	65.0 °C	

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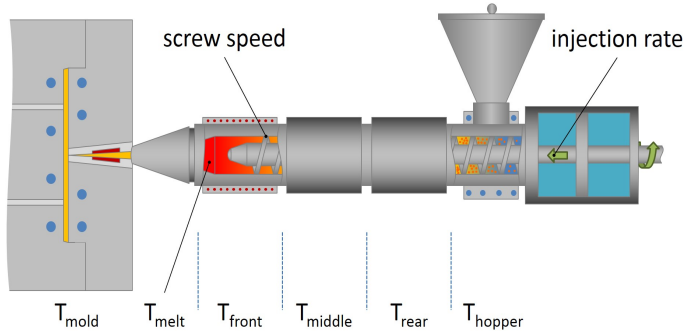
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Electric Strength ¹ 73°F (23°C), 0.0394 in (1.00 mm), in Oil	970 V/mil	38 kV/mm	IEC 60243-1
Comparative Tracking Index	600 V	600 V	IEC 60112
High Amp Arc Ignition (HAI)			UL 746A
0.06 in (1.6 mm)	PLC 0	PLC 0	
0.12 in (3.0 mm)	PLC 0	PLC 0	
Hot-wire Ignition (HWI)			UL 746A
0.06 in (1.6 mm)	PLC 0	PLC 0	
0.12 in (3.0 mm)	PLC 0	PLC 0	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm), Self-Extinguishing	0.0 in/min	0.0 mm/min	FMVSS 302
0.0787 in (2.00 mm), Self-Extinguishing	0.0 in/min	0.0 mm/min	ISO 3795
Flame Rating			
0.031 in (0.8 mm)	V-2	V-2	UL 94
0.06 in (1.6 mm)	V-0	V-0	UL 94 IEC 60695-11-10, -20
0.12 in (3.0 mm)	• V-0 • 5VA	• V-0 • 5VA	UL 94 IEC 60695-11-10, -20
0.03 in (0.8 mm)	V-2	V-2	IEC 60695-11-10, -20
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1760 °F	960 °C	
0.12 in (3.0 mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1560 °F	850 °C	
0.12 in (3.0 mm)	1560 °F	850 °C	
Oxygen Index	44 %	44 %	ISO 4589-2

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	356 °F	180 °C
Middle Temperature	392 °F	200 °C
Front Temperature	410 °F	210 °C
Nozzle Temperature	428 °F	220 °C
Processing (Melt) Temp	392 to 446 °F	200 to 230 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Pressure	11600 to 17400 psi	80.0 to 120 MPa
Injection Rate	Slow-Moderate	Slow-Moderate
Holding Pressure	5800 to 13100 psi	40.0 to 90.0 MPa
Back Pressure	725 to 1450 psi	5.00 to 10.0 MPa
Cushion	< 0.197 in	< 5.00 mm
Screw Speed	< 709 in/min	< 18 m/min

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Notes

¹ 2000 V/sec

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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