

Technical Data Sheet



Polyflam RPP 4115 MD

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Mineral filled flame-retardant PP-Homopolymer; halogen free

General

Material Status	• Experimental: Active		
Availability	• Europe		
Filler / Reinforcement	• Mineral		
Features	• Flame Retardant	• Halogen Free	• Homopolymer
Processing Method	• Injection Molding		

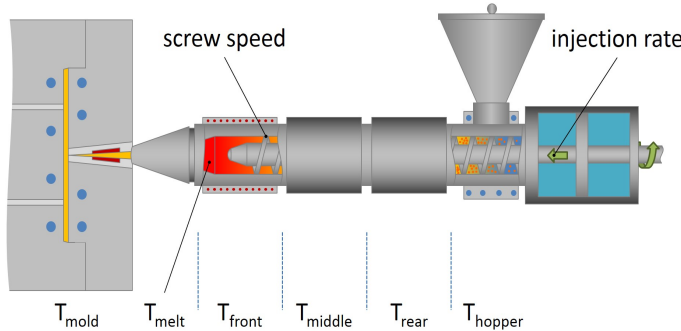
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.18 g/cm ³	1.18 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/5.0 kg)	7.0 cm ³ /10min	7.0 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	283000 psi	1950 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	2470 psi	17.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	11 %	11 %	ISO 527-2
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	0.57 ft·lb/in ²	1.2 kJ/m ²	
73°F (23°C)	0.95 ft·lb/in ²	2.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	3.8 ft·lb/in ²	8.0 kJ/m ²	
73°F (23°C)	9.0 ft·lb/in ²	19 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	216 °F	102 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	145 °F	63.0 °C	ISO 75-2/Af
Vicat Softening Temperature	295 °F	146 °C	ISO 306/A50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating			
0.06 in (1.5 mm)	V-0	V-0	UL 94 IEC 60695-11-10, -20
0.13 in (3.2 mm)	V-0	V-0	UL 94
0.12 in (3.0 mm)	V-0	V-0	IEC 60695-11-10, -20
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1760 °F	960 °C	
0.12 in (3.0 mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1430 °F	775 °C	
0.12 in (3.0 mm)	1430 °F	775 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	356 °F	180 °C
Middle Temperature	392 °F	200 °C
Front Temperature	410 °F	210 °C
Nozzle Temperature	428 °F	220 °C
Processing (Melt) Temp	356 to 428 °F	180 to 220 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Pressure	11600 to 17400 psi	80.0 to 120 MPa
Injection Rate	Slow-Moderate	Slow-Moderate
Holding Pressure	5800 to 13100 psi	40.0 to 90.0 MPa
Back Pressure	725 to 1450 psi	5.00 to 10.0 MPa
Cushion	< 0.197 in	< 5.00 mm
Screw Speed	< 709 in/min	< 18 m/min

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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