

Technical Data Sheet



Polyflam RPP 2000 E

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Flame-retardant PP-Compound; halogen free according to DIN VDE 0472 part 815; for extrusion

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Flame Retardant • Good Colorability	• Halogen Free • High Viscosity	• Homopolymer
UL File Number	• E86615		
Processing Method	• Extrusion	• Injection Molding	
Resin ID (ISO 1043)	• PP FR(53)		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.910 g/cm ³	0.910 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	2.0 cm ³ /10min	2.0 cm ³ /10min	ISO 1133
Water Absorption Equilibrium, 73°F (23°C), 50% RH	0.16 %	0.16 %	ISO 62
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	276000 psi	1900 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	5510 psi	38.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	8.0 %	8.0 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength -22°F (-30°C) 73°F (23°C)	1.7 ft·lb/in ² 4.3 ft·lb/in ²	3.5 kJ/m ² 9.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength -22°F (-30°C) 73°F (23°C)	10 ft·lb/in ² No Break	21 kJ/m ² No Break	ISO 179/1eU
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed 264 psi (1.8 MPa), Unannealed	228 °F 142 °F	109 °C 61.0 °C	ISO 75-2/Bf ISO 75-2/Af
Vicat Softening Temperature -- --	207 °F 315 °F	97.0 °C 157 °C	ISO 306/B50 ISO 306/A50
Ball Pressure Test (293°F (145°C))	Pass	Pass	IEC 60695-10-2
RTI Elec 0.030 in (0.75 mm) 0.06 in (1.5 mm) 0.12 in (3.0 mm)	149 °F 149 °F 149 °F	65.0 °C 65.0 °C 65.0 °C	UL 746B
RTI Imp 0.030 in (0.75 mm) 0.06 in (1.5 mm) 0.12 in (3.0 mm)	149 °F 149 °F 149 °F	65.0 °C 65.0 °C 65.0 °C	UL 746B
RTI Str 0.030 in (0.75 mm) 0.06 in (1.5 mm) 0.12 in (3.0 mm)	149 °F 149 °F 149 °F	65.0 °C 65.0 °C 65.0 °C	UL 746B

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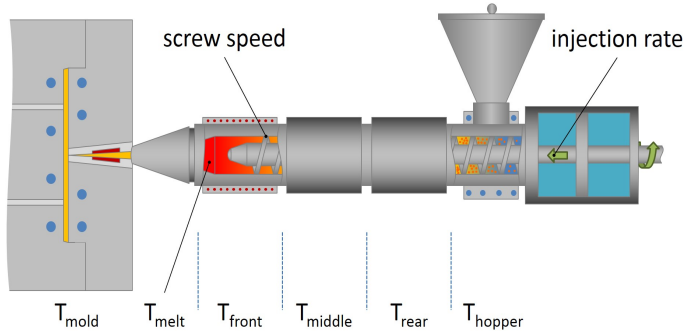
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index	600 V	600 V	IEC 60112
High Amp Arc Ignition (HAI)			UL 746A
0.030 in (0.75 mm)	PLC 0	PLC 0	
0.06 in (1.5 mm)	PLC 0	PLC 0	
0.12 in (3.0 mm)	PLC 0	PLC 0	
Hot-wire Ignition (HWI)			UL 746A
0.030 in (0.75 mm)	PLC 4	PLC 4	
0.06 in (1.5 mm)	PLC 3	PLC 3	
0.12 in (3.0 mm)	PLC 2	PLC 2	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm), Self-Extinguishing	0.0 in/min	0.0 mm/min	ISO 3795
0.0787 in (2.00 mm), Self-Extinguishing	0.0 in/min	0.0 mm/min	FMVSS 302
Flame Rating			UL 94
0.030 in (0.75 mm)	V-2	V-2	IEC 60695-11-10, -20
0.06 in (1.5 mm)	V-2	V-2	
0.12 in (3.0 mm)	V-2	V-2	
Glow Wire Flammability Index			IEC 60695-2-12
0.030 in (0.75 mm)	1760 °F	960 °C	
0.06 in (1.5 mm)	1760 °F	960 °C	
0.12 in (3.0 mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.030 in (0.75 mm)	1610 °F	875 °C	
0.06 in (1.5 mm)	1560 °F	850 °C	
0.12 in (3.0 mm)	1470 °F	800 °C	
Oxygen Index	27 %	27 %	ISO 4589-2

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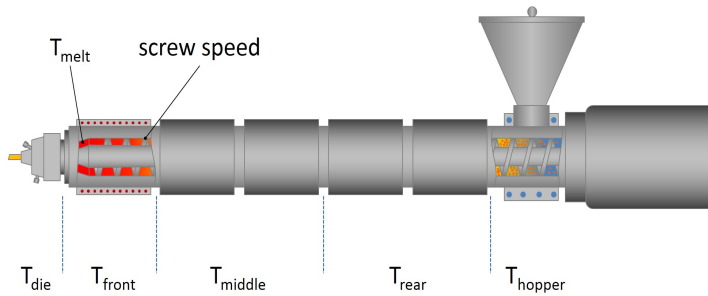
Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	356 °F	180 °C
Middle Temperature	392 °F	200 °C
Front Temperature	410 °F	210 °C
Nozzle Temperature	428 °F	220 °C
Processing (Melt) Temp	356 to 410 °F	180 to 210 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Pressure	11600 to 17400 psi	80.0 to 120 MPa
Injection Rate	Slow-Moderate	Slow-Moderate
Holding Pressure	5800 to 13100 psi	40.0 to 90.0 MPa
Back Pressure	725 to 1450 psi	5.00 to 10.0 MPa
Cushion	< 0.197 in	< 5.00 mm
Screw Speed	< 709 in/min	< 18 m/min

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Extrusion	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Melt Temperature	338 to 410 °F	170 to 210 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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