

Technical Data Sheet

**Polyflam RPP 1477NB**

Polypropylene
LyondellBasell Industries
Engineering Plastics

Product Description

Extrusion PP Unfilled Flame Retardant PBDE-Free

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Flame Retardant
Processing Method	• Extrusion

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.962	0.960 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	4060 psi	28.0 MPa	ASTM D638
Tensile Elongation ¹ (Break)	160 %	160 %	ASTM D638
Flexural Modulus ²	189000 psi	1300 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	12 ft·lb/in	650 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	185 °F	85.0 °C	
264 psi (1.8 MPa), Unannealed	126 °F	52.0 °C	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	V-2	V-2	Internal Method

Notes

¹ 2.0 in/min (50 mm/min)

² 0.051 in/min (1.3 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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