

Technical Data Sheet



Polyflam RIPP 490 E

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Flame retardant PP-Copolymer; halogen free, for extrusion

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Copolymer	• Flame Retardant	• Halogen Free
Processing Method	• Extrusion	• Injection Molding	
Resin ID (ISO 1043)	• PP FR(51)		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.06 g/cm ³	1.06 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	2.0 cm ³ /10min	2.0 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	203000 psi	1400 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	2470 psi	17.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	3.5 %	3.5 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.4 ft·lb/in ²	3.0 kJ/m ²	
73°F (23°C)	1.9 ft·lb/in ²	4.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	7.1 ft·lb/in ²	15 kJ/m ²	
73°F (23°C)	38 ft·lb/in ²	80 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 psi (0.45 MPa), Unannealed	203 °F	95.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	127 °F	53.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	142 °F	61.0 °C	ISO 306/B50
--	291 °F	144 °C	ISO 306/A120
Ball Pressure Test (248°F (120°C))	Pass	Pass	IEC 60695-10-2
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	V-0	V-0	
0.12 in (3.0 mm)	V-0	V-0	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1760 °F	960 °C	
0.12 in (3.0 mm)	1760 °F	960 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1290 °F	700 °C	
Oxygen Index	36 %	36 %	ISO 4589-2

Technical Data Sheet



Polyflam RIPP 490 E

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics



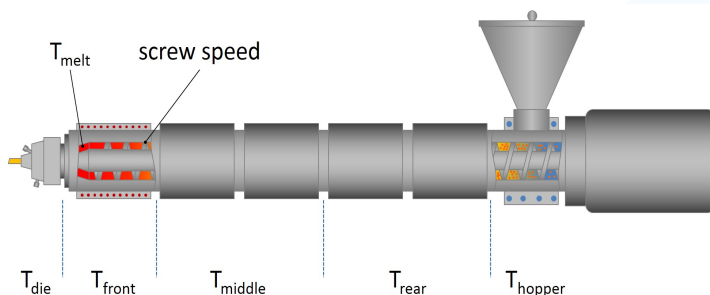
Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	356 °F	180 °C
Middle Temperature	392 °F	200 °C
Front Temperature	410 °F	210 °C
Nozzle Temperature	428 °F	220 °C
Processing (Melt) Temp	356 to 428 °F	180 to 220 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Pressure	11600 to 17400 psi	80.0 to 120 MPa
Injection Rate	Slow-Moderate	Slow-Moderate
Holding Pressure	5800 to 13100 psi	40.0 to 90.0 MPa
Back Pressure	725 to 1450 psi	5.00 to 10.0 MPa
Cushion	< 0.197 in	< 5.00 mm
Screw Speed	< 709 in/min	< 18 m/min

Technical Data Sheet



Polyflam RIPP 490 E

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics



Extrusion	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	158 to 176 °F	70 to 80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Melt Temperature	338 to 410 °F	170 to 210 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.