

Technical Data Sheet



Network Polymers Pc 1029 L

Polycarbonate
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Additive	• Lubricant
Features	• Food Contact Acceptable
UL File Number	• E150937
Appearance	• Natural Color

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.20	1.20 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) ¹ (300°C/1.2 kg)	20 g/10 min	20 g/10 min	ASTM D1238
Water Absorption (24 hr, 73°F (23°C))	0.15 %	0.15 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ² (Yield)	9000 psi	62.1 MPa	ASTM D638
Flexural Modulus ³	345000 psi	2380 MPa	ASTM D790B
Flexural Strength ³	13000 psi	89.6 MPa	ASTM D790B
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 in (3.18 mm))	12 ft.-lb/in	640 J/m	ASTM D256A
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-Scale)	120	120	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	260 °F	127 °C	ASTM D648
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm), ALL)	V-2	V-2	UL 94

Notes

- ¹ Procedure A
² 2.0 in/min (51 mm/min)
³ Method I (3 point load), 0.050 in/min (1.3 mm/min)

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Page: 1 of 2
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