

Technical Data Sheet

**Network Polymers Nylon 6615 HS Impact Modified**

Polyamide 66
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Appearance	• Natural Color

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7000 psi	48.3 MPa	ASTM D638
Flexural Modulus	248000 psi	1710 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm)	18 ft·lb/in	960 J/m	ASTM D256
Tensile Impact Strength ¹	60.0 ft·lb/in ²	126 kJ/m ²	ASTM D1822
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	138 °F	58.9 °C	ASTM D648
Peak Melting Temperature	500 °F	260 °C	ASTM D3418

Notes

¹ Type S

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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