



Moplen RP325M

Polypropylene, Random Copolymer

Product Description

"Moplen" RP325M is a controlled rheology slightly propylene random copolymer for manufacturing high transparent cast films. The product contains slip- and antiblock agents. It exhibits very good optical properties and good heat weldability. Main applications are packaging of foodstuffs such as sweets, pasta, biscuits and snacks, packaging of books, stationary, blankets, shirts and hosiery.
"Moplen" RP325M is suitable for food contact.
For regulatory information please refer to "Moplen" RP325M Product Stewardship Bulletin (PSB).

Product Characteristics

Status	Commercial: Active
Test Method used	ISO ASTM
Availability	Europe, Africa-Middle East
Processing Methods	Cast Film
Features	Unspecified Antiblocking , High Clarity, Controlled Rheology, Random Copolymer, Unspecified Slip
Typical Customer Applications	Cast Film, Food Packaging Film, Stationery Film, Textile Packaging Film

Typical Properties	Method	Value	Unit
Mechanical			
Tensile Strength @ Brk MD	ASTM D 882	38.0	MPa
Tensile Strength @ Yld MD	ASTM D 882	19.4	MPa
Elongation at break MD	ASTM D 882	760	%
Optical			
Haze (50 µ)	ASTM D 1003	<1.0	%
Gloss (45°, 50 µ)	ASTM D 2457	89	
Film			
Coefficient of Friction	ASTM D 1894		
		0.20	
		0.20	
Secant modulus MD (30 mm/min, 50 µ)	ASTM D 882	640	MPa

Additional Properties

Typical film properties of laboratory casting line:
Gloss 45°, ASTM D 2457, 50 µm: 89
Haze, ASTM D 1003, 50 µm: <1%
Tensile Young modulus, ASTM D 882, 25 mm/min, 50 µm: 640 MPa
Stress at Yield, ASTM D 882, 500 mm/min, 50 µm, 19.4 MPa
Elongation at Yield, ASTM D 882, 500 mm/min, 50 µm: 6.7%
Stress at break, ASTM D 882, 500 mm/min, 50 µm, 38 MPa
Elongation at break, ASTM D 882, 500 mm/min, 50 µm: 760%
Coefficient of friction, ASTM D 1894, Static: 0.2
Coefficient of friction, ASTM D 1894, Dynamic: 0.2

Notes

Typical properties; not to be construed as specifications.

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LyondellBasell markets this product through the following entities:

- Equistar Chemicals, LP
- Basell Sales & Marketing Company B.V.
- Basell Asia Pacific Limited
- Basell International Trading FZE
- LyondellBasell Australia Pty Ltd

For the contact details of the LyondellBasell company selling this product in your country, please visit <http://www.lyb.com/>.

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- (ii) the manufacture of any of the following, without prior written approval by Seller for each specific product and application: (1) U.S. FDA Class II, Health Canada Class II or Class III, and/or European Union Class II Medical Devices; (2) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned Medical Devices; (3) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration; (4) tobacco related products and applications; (5) electronic cigarettes and similar devices; and (6) pressure pipe or fittings that are considered a part or component of a nuclear reactor.
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All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

Users should review the applicable Material Safety Data Sheet before handling the product.

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