

Technical Data Sheet

Moplen HP622J

Polypropylene, Homopolymer

**Product Description**

Moplen HP622J is a polypropylene with excellent processability and stretchability, high stiffness, good optical properties, excellent metallizability and wide operating window. Typical customer applications are BOPP films for general purpose or cigarette films, processed in high speed tender process, applicable also to metallisable BOPP.

Regulatory Status

For regulatory compliance information, see Moplen HP622J [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Australia and New Zealand
Application	Food Packaging Film; Lamination Film
Market	Consumer Products; Flexible Packaging
Processing Method	BOPP
Attribute	Good Processability; Good Stretchability; High Stiffness; Homopolymer

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	3	g/10 min	ASTM D1238
Density	0.90	g/cm ³	ASTM D792
Mechanical			
Flexural Modulus	1600	MPa	ASTM D790
Tensile Strength at Yield	37	MPa	ASTM D638
Tensile Elongation at Yield	12	%	ASTM D638
Impact			
Notched Izod Impact Strength, (23 °C)	40	J/m	ASTM D256
Hardness			
Rockwell Hardness, (R-Scale)	95		ASTM D785
Thermal			
Vicat Softening Point	146	°C	ASTM D1525
Deflection Temperature Under Load, (0.46 N/mm ²)	106	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

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