



Moplen HP509N

Polypropylene, Homopolymer

Product Description

Moplen HP509N is a homopolymer used for general purpose injection moulding applications. It exhibits good flow and stiffness.

Moplen HP509N is suitable for food contact.

Product Characteristics

Status	Commercial: Active
Test Method used	ISO
Availability	Europe, Asia-Pacific, Africa-Middle East

Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0.9	g/cm ³
Melt flow rate (MFR) (230°C/2.16kg)	ISO 1133	12	g/10 min
Melt volume flow rate (230°C/2.16kg)	ISO 1133	16	cm ³ /10min
Mechanical			
Tensile Modulus	ISO 527-1, -2	1550	MPa
Tensile Stress at Yield	ISO 527-1, -2	35	MPa
Tensile Strain at Break	ISO 527-1, -2	>50	%
Tensile Strain at Yield	ISO 527-1, -2	10	%
Impact			
Charpy unnotched impact strength	ISO 179		
(23 °C, Type 1, Edgewise)		110	kJ/m ²
(0 °C, Type 1, Edgewise)		30	kJ/m ²
Charpy notched impact strength (23 °C, Type 1, Edgewise, Notch A)	ISO 179	3	kJ/m ²
Thermal			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	95	°C
Vicat softening temperature A/50	ISO 306	153	°C
Vicat softening temperature B/50	ISO 306	85	°C

Notes

Typical properties; not to be construed as specifications.

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- Equistar Chemicals, LP
- Basell Sales & Marketing Company B.V.
- Basell Asia Pacific Limited
- Basell International Trading FZE
- LyondellBasell Australia Pty Ltd

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This product(s) may not be used in:

(i) any U.S. FDA Class I, Health Canada Class I, and/or European Union Class I Medical Devices, without prior notification to Seller for each specific product and application; or

(ii) the manufacture of any of the following, without prior written approval by Seller for each specific product and application: (1) U.S. FDA Class II, Health Canada Class II or Class III, and/or European Union Class II Medical Devices; (2) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned Medical Devices; (3) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration; (4) tobacco related products and applications; (5) electronic cigarettes and similar devices; and (6) pressure pipe or fittings that are considered a part or component of a nuclear reactor.

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All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

Users should review the applicable Safety Data Sheet before handling the product.

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