

Technical Data Sheet

Moplen HP420M

Polypropylene, Homopolymer



Product Description

Moplen HP420M is a high flow polypropylene homopolymer designed for the production of biaxially oriented polypropylene films (BOPP) on tubular double bubble lines and cast film. Typical applications are BOPP packaging, laminating film and drinking straws but also packaging foodstuffs such as pasta, snacks, biscuits, bakery products and confectionery, film for packaging for flowers, books stationery, blankets, shirts, knitwear and hosiery.

Regulatory Status

For regulatory compliance information, see *Moplen* HP420M [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Europe
Application	Food Packaging Film; Lamination Film; Straws, Drinking; Surface Protection Film; Textile Packaging Film
Market	Flexible Packaging
Processing Method	BOPP; Cast Film; Double Bubble
Attribute	High Flow; Homopolymer

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	8.0	g/10 min	ISO 1133-1
Density	0.900	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	1350	MPa	ISO 178
Tensile Stress at Break, (23 °C)	21	MPa	ISO 527-1, -2
Tensile Stress at Yield	33	MPa	ISO 527-1, -2
Tensile Strain at Break	>500	%	ISO 527-1, -2
Tensile Strain at Yield	33	%	ISO 527-1, -2
Thermal			
Vicat Softening Temperature, (A50)	153	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	85.0	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

LyondellBasell
Technical Data Sheet
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Page 1 of 3

Moplen HP420M
Recipient Tracking #:
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Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

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