

## Technical Data Sheet

**Moplen HP400N**

Polypropylene, Homopolymer

**Product Description**

LyondellBasell Australia's Polypropylene grade HP400N is a high flow homopolymer with a conventional molecular weight distribution and is formulated with a general-purpose additive package. HP400N is designed for injection moulding applications where ease of flow is important.

**Regulatory Status**

For regulatory compliance information, see *Moplen HP400N* [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

|                          |                                              |
|--------------------------|----------------------------------------------|
| <b>Status</b>            | Commercial: Active                           |
| <b>Availability</b>      | Asia-Pacific; Australia and New Zealand      |
| <b>Application</b>       | Caps & Closures; Containers; Housewares      |
| <b>Market</b>            | Consumer Products; Rigid Packaging           |
| <b>Processing Method</b> | Injection Molding                            |
| <b>Attribute</b>         | General Purpose; Good Stiffness; Homopolymer |

| Typical Properties                                    | Nominal Value | Units             | Test Method   |
|-------------------------------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                                       |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg)                      | 11            | g/10 min          | ISO 1133-1    |
| Density, (23 °C, Method D)                            | 0.90          | g/cm <sup>3</sup> | ISO 1183-1    |
| <b>Mechanical</b>                                     |               |                   |               |
| Flexural Modulus                                      | 1500          | MPa               | ISO 178       |
| Tensile Stress at Yield                               | 32            | MPa               | ISO 527-1, -2 |
| <b>Impact</b>                                         |               |                   |               |
| Notched Izod Impact Strength, (23 °C)                 | 3             | kJ/m <sup>2</sup> | ISO 180/1A    |
| <b>Hardness</b>                                       |               |                   |               |
| Shore Hardness, (Shore D)                             | 74            |                   | ISO 868       |
| <b>Thermal</b>                                        |               |                   |               |
| Vicat Softening Temperature                           | 154           | °C                | ISO 306       |
| Heat Deflection Temperature B, (0.45 MPa, Unannealed) | 85            | °C                | ISO 75B-1, -2 |

**Notes**

These are typical property values not to be construed as specification limits.

**Company Information**

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
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- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
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