

Technical Data Sheet

Moplen EP5078

Polypropylene, Impact Copolymer



Product Description

Moplen EP5078 is a fractional melt flow heterophasic copolymer with very low gel and low odor, good stiffness impact balance, and good heat resistance. Typical customer applications are multilayer packaging, high heat resistance thermoforming tray, blow molding for cosmetic and detergent bottles, extrusion sheets with high gloss.

Regulatory Status

For regulatory compliance information, see *Moplen* EP5078 [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Australia and New Zealand
Application	Bottles For Consumer Goods; General Sheet Extrusion; Opaque Containers; Thermoformed Food Containers
Market	Consumer Products; Rigid Packaging
Processing Method	Extrusion Blow Molding; Thermoforming
Attribute	High Gloss; High Heat Resistance; High Impact Resistance; Low Gel; Medium Rigidity

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	0.5	g/10 min	ASTM D1238
Density	0.90	g/cm ³	ASTM D792
Mechanical			
Flexural Modulus	1400	MPa	ASTM D790
Tensile Strength at Yield	32	MPa	ASTM D638
Tensile Elongation at Yield	11	%	ASTM D638
Impact			
Notched Izod Impact Strength, (23 °C)	No Break		ASTM D256
Hardness			
Rockwell Hardness, (R-Scale)	98		ASTM D785
Thermal			
Vicat Softening Point	147	°C	ASTM D1525
Deflection Temperature Under Load, (0.46 N/mm ²)	107	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

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