

Technical Data Sheet

**Matrixx FP63E23**

Polyamide 6
LyondellBasell Industries
Engineering Plastics

General			
Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fiber, 23% Filler by Weight		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.29	1.29 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ASTM D638
Yield, 73°F (23°C), 0.125 in (3.18 mm)	21000 psi	145 MPa	
Flexural Modulus - Tangent			ASTM D790
73°F (23°C), 0.125 in (3.18 mm)	900000 psi	6210 MPa	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 in (3.18 mm)	1.2 ft·lb/in	64 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	395 °F	202 °C	
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	385 °F	196 °C	
RTI Elec	149 °F	65.0 °C	UL 746B
RTI Imp	149 °F	65.0 °C	UL 746B
RTI Str	149 °F	65.0 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94
Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Reinforcement Content	23 %	23 %	ASTM D5630

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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