

Technical Data Sheet

**Matrixx FP62E13**

Polyamide 6
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 13% Filler by Weight
Uses	• Industrial Applications
Forms	• Pellets
Processing Method	• Injection Molding

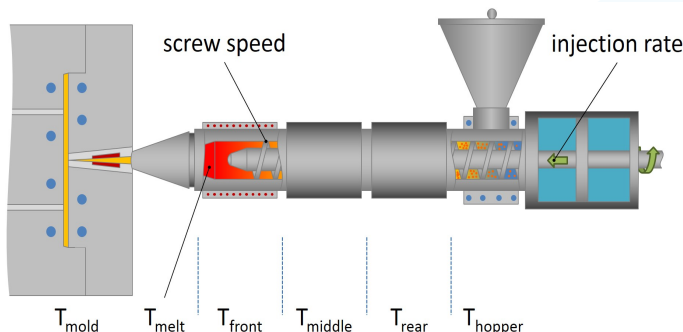
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	13000 psi	89.6 MPa	ASTM D638
Flexural Modulus	600000 psi	4140 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.70 ft-lb/in	37 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	390 °F	199 °C	
264 psi (1.8 MPa), Unannealed	380 °F	193 °C	
RTI Str	150 °F	65.6 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 200 °F	71 to 93 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Rear Temperature	500 to 550 °F	260 to 288 °C
Middle Temperature	500 to 550 °F	260 to 288 °C
Front Temperature	500 to 550 °F	260 to 288 °C
Processing (Melt) Temp	500 to 560 °F	260 to 293 °C
Mold Temperature	180 to 200 °F	82 to 93 °C
Injection Rate	Fast	Fast
Back Pressure	< 50.0 psi	< 0.345 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

- Dessicant dryer with -20°F dewpoint
- Screw Speed: Slow to Medium

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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