

Technical Data Sheet

**Matrixx F663E23**

Polyamide 66
LyondellBasell Industries
Engineering Plastics

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 23% Filler by Weight

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.29	1.29 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ASTM D638
Yield, 73°F (23°C), 0.125 in (3.18 mm)	21500 psi	148 MPa	
Flexural Modulus			ASTM D790
73°F (23°C), 0.125 in (3.18 mm)	960000 psi	6620 MPa	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 in (3.18 mm)	1.2 ft·lb/in	64 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	470 °F	243 °C	
RTI Elec	149 °F	65.0 °C	UL 746B
RTI Imp	149 °F	65.0 °C	UL 746B
RTI Str	149 °F	65.0 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94
Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Reinforcement Content	23 %	23 %	ASTM D5630

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2024

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

Technical Data Sheet

**Matrixx F663E23**

Polyamide 66
LyondellBasell Industries
Engineering Plastics

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.