

Technical Data Sheet

**Matrixx F662E15**

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description

15% glass reinforced Nylon 6,6

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.22	1.22 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	15300 psi	106 MPa	ASTM D638
Tensile Elongation (Yield)	9.0 %	9.0 %	ASTM D638
Flexural Modulus	724000 psi	5000 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.67 ft·lb/in	36 J/m	ASTM D256

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Rear Temperature	480 to 520 °F	249 to 271 °C
Middle Temperature	480 to 520 °F	249 to 271 °C
Front Temperature	480 to 540 °F	249 to 282 °C
Processing (Melt) Temp	500 to 540 °F	260 to 282 °C
Mold Temperature	150 to 200 °F	66 to 93 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	< 50.0 psi	< 0.345 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

- Dessicant dryer with -20°F dewpoint
- Screw Speed: Slow to Medium

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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