

Technical Data Sheet

**Matrixx 662E0HLBK**

Polyamide 66
LyondellBasell Industries
Engineering Plastics

Product Description

Heat Stabilized, Lubricated, Nylon 66

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Heat Stabilized • Lubricated
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.14	1.14 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	11700 psi	80.7 MPa	ASTM D638
Flexural Modulus - Tangent	450000 psi	3100 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.80 ft·lb/in	43 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed	385 °F	196 °C	
264 psi (1.8 MPa), Unannealed	158 °F	70.0 °C	

Additional Information

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	4.0 hr	4.0 hr
Rear Temperature	480 to 560 °F	249 to 293 °C
Middle Temperature	480 to 560 °F	249 to 293 °C
Front Temperature	480 to 560 °F	249 to 293 °C
Processing (Melt) Temp	520 to 560 °F	271 to 293 °C
Mold Temperature	125 to 180 °F	52 to 82 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	< 100 psi	< 0.689 MPa
Cushion	0.125 to 0.250 in	3.18 to 6.35 mm

Injection Notes

- 20°C Dewpoint
- Screw Speed: Medium

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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