

Technical Data Sheet



Lucent Pom POM-270

Acetal (POM) Copolymer
LyondellBasell Industries
Engineering Plastics

Product Description

Acetal Copolymer, Easy Flow Injection Grade

Colors Available
Add "U" for UV Stabilized

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Copolymer • Good Flow
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.41	1.41 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	27 g/10 min	27 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	8800 psi	60.7 MPa	ASTM D638
Tensile Elongation (Break)	> 30 %	> 30 %	ASTM D638
Flexural Modulus	350000 psi	2410 MPa	ASTM D790
Flexural Strength	13000 psi	89.6 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm)	1.3 ft-lb/in	69 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	270 °F	132 °C	ASTM D648
Peak Melting Temperature	320 to 330 °F	160 to 166 °C	ASTM D789

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Page: 1 of 2
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