

Technical Data Sheet

**Lucent Pc PC/PBT-1830**

Polycarbonate + PBT
LyondellBasell Industries
Engineering Plastics

Product Description

Polycarbonate + PBT, Injection Grade, Superior Cold Temperature Impact

Colors Available

Add "R" for Added Release

Add "U" for UV Stabilized

General

Material Status	• Commercial: Active
Availability	• North America
Features	• Low Temperature Impact Resistance
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.24	1.24 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	30 g/10 min	30 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7600 psi	52.4 MPa	ASTM D638
Tensile Elongation (Break)	> 120 %	> 120 %	ASTM D638
Flexural Modulus	272000 psi	1880 MPa	ASTM D790
Flexural Strength	10000 psi	68.9 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
-22°F (-30°C), 0.125 in (3.18 mm)	10 ft·lb/in	530 J/m	
73°F (23°C), 0.125 in (3.18 mm)	16 ft·lb/in	850 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed	142 °F	61.1 °C	

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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