



Lucalen A2700M

Polyethylene, Low Density

Product Description

Lucalen A2700M is a low density polyethylene, containing butyl acrylate comonomer. It exhibits low stiffness, low hardness and good impact properties at low temperature. Lucalen A2700M is suitable for industrial applications where a combination of good processability and excellent softness is required. It is compatible with other *Lucalen* grades and is miscible with other ethylene copolymers, PE-LD, PE-HD and PE-LLD. The grade is available in natural pellet form.

This grade is not intended for use in medical or pharmaceutical applications

Product Characteristics

Status	Commercial: Active
Test Method used	ISO
Availability	Europe, Asia-Pacific
Processing Methods	Compression Molding, Extrusion Flat-die, Extrusion Wire, Blown Film, Cast Film, Extrusion Pipe Sheet and Semi Finished Products, Injection Molding
Features	Good Adhesion, Good Chemical Resistance, Good Colorability, Durable, High ESCR (Environmental Stress Cracking Resistance), Good Flexibility, Low Temperature Flexibility, Low Hardness , High Impact Resistance , Low Temperature Impact Resistance, Good Optical Properties, Good Processability, Weldable
Typical Customer Applications	Blown Film, Cast Film, Film, Geomembranes, Industrial, Polymer modifier, Single Ply Roofing, Soft Profile & Sheets, Speciality Film, TPO Foils and Skins, Wire & Cable

Typical Properties	Method	Value	Unit
Physical			
Density (Method A)	ISO 1183	0.924	g/cm ³
Melt flow rate (190/2.16)	ISO 1133	7.2	g/10 min
Mechanical			
ESCR	ASTM D 1693	> 1600	hr
Tensile Stress at Break	ISO 527-1, -2	11	MPa
Tensile Strain at Break	ISO 527-1, -2	> 800	%
<i>Note: Type 5A - Compression molded plaques</i>			
Flexural modulus	ISO 178	42	MPa
Impact			
Notched izod impact strength (- 40°C, Type 1, Notch A)	ISO 180	NB	kJ/m ²
Hardness			
Shore hardness (Shore D)	ISO 868	30	
Thermal			
Melting temperature	DSC	95	°C
Vicat softening temperature A/50	ISO 306	60	°C

Additional Properties

Recommended processing temperatures: 160°C to 180°C.

Notes

Typical properties; not to be construed as specifications.

Further Information

Conveying equipment should be designed to prevent production and accumulation of fines and dust particles that may be contained to a small extent in polymer materials. These particles can under certain conditions pose an explosion hazard. We recommend the conveying system used is equipped with adequate filters, is operated and maintained so that no leak develops and adequate electrical grounding exists at all times.

Health and Safety:

Special requirements apply to certain applications such as food contact end-use and direct medical use. For specific information on regulatory compliance contact your local representative.

Workers should be protected from the possibility of skin or eye contact with molten polymer. Safety glasses are suggested as a minimum precaution to prevent mechanical or thermal injury to the eyes.

Molten polymer may be degraded if it is exposed to air during any of the processing and off-line operations. The products of degradation have an unpleasant odour. In higher concentrations they may cause irritation of the mucus membranes. Fabrication areas should be ventilated to carry away fumes or vapours. Legislation on the control of emissions and pollution prevention must be observed. If the principles of sound manufacturing practice are adhered to and the place of work is well ventilated, no health hazards in processing the material have been reported.

The material will burn when supplied with excess heat and oxygen. It should be handled and stored away from contact with direct flames and/or ignition sources. In burning the material generates considerable heat and may generate dense black smoke. Minor fires can be extinguished by water, developed fires should be extinguished by heavy foams forming an aqueous or polymeric film. For further information about safety in handling and processing please refer to the Material Safety Data Sheet (MSDS).

Storage:

The material is packed in 25 kg bags or in bulk containers protecting it from contamination. Storage times of natural materials longer than 6 months may have a negative influence on the quality of the final product (for example the brightness). It is generally recommended to convert all materials latest within 6 months of production.

The material is subjected to degradation by ultra-violet radiation or by high storage temperatures. Therefore the material must be protected from direct sunlight, temperatures above 40°C and high atmospheric humidity during storage.

Further unfavourable storage conditions are large fluctuations in ambient temperature and high atmospheric humidity. These conditions may lead to moisture condensing inside the packaging. Under these circumstances, it is recommended to dry the material before use. Unfavourable storage conditions may also intensify the material's slight characteristic odour.

Due the hygroscopic character of the carbon black pigments, black coloured materials may pick up moisture even under appropriate storage conditions. If this is the case it is recommended to dry the material before processing. After a storage period of more than 3 months drying of such material is recommended as standard practice.

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- (ii) the manufacture of any of the following, without prior written approval by Seller for each specific product and application: (1) U.S. FDA Class II, Health Canada Class II or Class III, and/or European Union Class II Medical Devices; (2) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned Medical Devices; (3) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration; (4) tobacco related products and applications; (5) electronic cigarettes and similar devices; and (6) pressure pipe or fittings that are considered a part or component of a nuclear reactor.
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All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

Users should review the applicable Material Safety Data Sheet before handling the product.

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