

Technical Data Sheet

**Icorene N4425**

Polypropylene Homopolymer
LyondellBasell Industries
Custom Powders

Product Description

ICORENE® N4425 is a polypropylene homopolymer with a high fluidity.

This grade is suitable for injection moulding and its main applications are thin walled packaging items or housewares.

General

Material Status	• Commercial: Active		
Availability	• Europe		
Features	• High Flow	• Homopolymer	
Uses	• Compounding	• Masterbatch	• Thin-walled Packaging
Forms	• Powder		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.900 g/cm ³	0.900 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	25 g/10 min	25 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	4350 psi	30.0 MPa	ASTM D638
Tensile Elongation (Yield)	10 %	10 %	ASTM D638
Flexural Modulus	181000 psi	1250 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	1.9 ft·lb/in ²	4.0 kJ/m ²	ISO 179/1eA
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	69	69	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	203 °F	95.0 °C	ISO 75-2/B

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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