

Technical Data Sheet

**Icorene N1008**

Ethylene Vinyl Acetate Copolymer
LyondellBasell Industries
Custom Powders

Product Description

ICORENE® N1008 is a premium copolymer of ethylene vinyl acetate specifically designed for the preparation of masterbatch. The powder form can achieve better colour developments or additive dispersion in a masterbatch than the pellet form.

The vinyl acetate content is about 9%.

This grade has a maximum processing temperature of 270°C.

General

Material Status	• Commercial: Active		
Availability	• Europe		
Additive	• Heat Stabilizer		
Features	• Copolymer • Dispersible	• Food Contact Acceptable • Good Colorability	• Heat Stabilized
Uses	• Masterbatch		
Forms	• Powder		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.929 g/cm ³	0.929 g/cm ³	Internal Method
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238
Vinyl Acetate Content	9.0 wt%	9.0 wt%	Internal Method
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	10700 psi	74.0 MPa	ASTM D638
Tensile Elongation (Break)	> 100 %	> 100 %	ASTM D638
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore A)	93	93	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	162 °F	72.0 °C	ASTM D1525
Peak Melting Temperature	205 °F	96.0 °C	ASTM D3418

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Injection	Nominal Value (English)	Nominal Value (SI)
Processing (Melt) Temp	< 518 °F	< 270 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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