

Technical Data Sheet

**Icorene N1006**

Ethylene Vinyl Acetate Copolymer

LyondellBasell Industries

Custom Powders

Product Description

ICORENE® N1006 is a premium copolymer of ethylene vinyl acetate specifically designed for the preparation of masterbatch. The powder form can achieve better colour developments or additive dispersion in a masterbatch than the pellet form.

The vinyl acetate content is about 27.5%.

This grade can be used in various applications such as extrudable adhesives with a maximum processing temperature of 220°C.

General

Material Status	• Commercial: Active	
Availability	• Europe	
Additive	• Heat Stabilizer	
Features	• Copolymer • Dispersible	• Good Colorability • Heat Stabilized
Uses	• Adhesives	• Masterbatch
Forms	• Powder	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.952 g/cm ³	0.952 g/cm ³	Internal Method
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	7.0 g/10 min	7.0 g/10 min	ASTM D1238
Vinyl Acetate Content	27.5 wt%	27.5 wt%	Internal Method
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	2320 psi	16.0 MPa	ASTM D638
Tensile Elongation (Break)	100 %	100 %	ASTM D638
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore A)	80	80	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	108 °F	42.0 °C	ASTM D1525
Peak Melting Temperature	158 °F	70.0 °C	ASTM D3418

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Injection	Nominal Value (English)	Nominal Value (SI)
Processing (Melt) Temp	< 428 °F	< 220 °C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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