

Technical Data Sheet

**Icorene 3660**

Polyethylene Copolymer
LyondellBasell Industries
Rotomolding

General			
Material Status	• Commercial: Active		
Availability	• Latin America		
Additive	• UV Stabilizer		
Features	• Copolymer • Food Contact Acceptable • Good Mold Release	• Good Processability • Good Stiffness • Octene Comonomer	• UV Resistant
Forms	• Powder		
Processing Method	• Rotational Molding		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.936 g/cm ³	0.936 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	6.0 g/10 min	6.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ¹ (Yield)	2510 psi	17.3 MPa	ASTM D638
Tensile Elongation ¹ (Break)	510 %	510 %	ASTM D638
Flexural Modulus ²	79800 psi	550 MPa	ASTM D790
Aging	Nominal Value (English)	Nominal Value (SI)	Test Method
Accelerated Aging	5.5 month	5.5 month	ASTM G26

Notes¹ 2.0 in/min (50 mm/min)² 0.051 in/min (1.3 mm/min)**Notes**

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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