

Technical Data Sheet

**Icorene 3546**

Linear Low Density Polyethylene
LyondellBasell Industries
Rotomolding

Product Description

ICORENE® 3546 Linear Low Density polyethylene is a Hexene copolymer, specifically developed for rotational moulding.

This grade is suitable for use in general purpose applications. It has a good balance of properties such as toughness, easy flow and stiffness.

General

Material Status	• Commercial: Active		
Availability	• Europe		
Additive	• UV Stabilizer		
Features	• General Purpose • Good Processability	• Good Toughness • High Stiffness	• UV Resistant
Uses	• Containers	• General Purpose	• Tanks
Appearance	• Natural Color	• Unspecified Color	
Forms	• Powder		
Processing Method	• Rotational Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.935 g/cm ³	0.935 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	4.1 g/10 min	4.1 g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance (ESCR) 122°F (50°C), 0.0748 in (1.90 mm), 100% Igepal, Compression Molded	> 1000 hr	> 1000 hr	ASTM D1693
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ISO 527
Yield	2030 psi	14.0 MPa	
Break	2470 psi	17.0 MPa	
Tensile Elongation (Break)	650 %	650 %	ASTM D638
Flexural Modulus	65300 psi	450 MPa	ISO 178
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	234 °F	112 °C	ISO 306/A
Melting Temperature	250 °F	121 °C	DSC

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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