

Technical Data Sheet

Hostacom TYC727N SHALE

Polypropylene Compounds



Product Description

Hostacom TYC727N SHALE high melt flow, 2,000 MPa flexural modulus, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent balance of processability, rigidity, impact, and scratch and mar resistance. It is typically used for molded-in color automotive instrument panels that require high durability.

Regulatory Status

For regulatory compliance information, see *Hostacom* TYC727N SHALE [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Instrument Panels; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Dimensional Stability; Good Impact Resistance; Good Moldability; High Flow; High Rigidity; Scratch Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	28	g/10 min	ISO 1133-1
Density, (23 °C)	1.02	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	2000	MPa	ISO 178
Tensile Stress at Yield	23	MPa	ISO 527-1, -2
Tensile Strain at Yield	8	%	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	30	kJ/m ²	ISO 180
(-40 °C)	3.5	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	110	°C	ISO 75B-1, -2
(1.80 MPa, Unannealed)	57	°C	ISO 75A-1, -2
Coefficient of Linear Thermal Expansion (CLTE), Flow, (-22 to 212 °F, -30 to 100 °C)	4.8 x 10-5	cm/cm/°C	ISO 11359-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

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- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
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