

Technical Data Sheet

Hostacom TRC 1193N NATURAL

Polypropylene Compounds



Product Description

Hostacom TRC 1193N NATURAL is high melt flow, 1,900 MPa flexural modulus, low density thermoplastic polyolefin (TPO) resin. It has an excellent balance of processability, rigidity, impact, scratch and mar resistance. It is typically used for injection molding of Instrumental Panels and other interior trim parts or components with good surface appearance properties.

Regulatory Status

For regulatory compliance information, see *Hostacom* TRC 1193N NATURAL [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Application	Instrument Panels; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Excellent Processability; Good Moldability; High Flow; High Impact Resistance; High Rigidity; Low Density; Scratch Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density, (23 °C)	0.99	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	1900	MPa	ISO 178
Tensile Stress at Yield	19	MPa	ISO 527-1, -2
Tensile Strain at Yield	6	%	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	45	kJ/m ²	ISO 180
(-30 °C)	8	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	107	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.

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Recipient Tracking #:
Request #: 908606

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.
- (v) safety components in automotive applications, for example: air bags, air bag unit housings and covers, seat belt mechanisms, brake systems, pedals and pedal supports, steering systems.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

In addition to the above, LyondellBasell may further prohibit or restrict the use of its products in certain applications. For further information, please contact a LyondellBasell representative.

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